



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D412-702-309
Job Sheet 197812



Part No: D412-702-309

Job Qty: 1 pcs

Part Name: Harness Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/17/19

Job Tracking No:

Due Date: 8/23/19

Created By: Jennifer Renwick

Type: Stock

Description: SIOP

Note: DWG ICA-412-702 REV.6 SHEET 49 IPP Rev:A new issue DD 10.04.30 verified:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Small Fab - 1	1 pcs	8/23/19	0.00	0.19		Small Fab - 1	
							Small Fab - 2	
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
110	QC 5	1 pcs	8/23/19	0.00	0.00		QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	
							QC 5 - 61	
							QC 5 - 81	
120	Packaging 3-1 - Stock - B4B	1 pcs	8/23/19	0.00	0.00		Packaging 3 - 1 - B4B	
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	
							Packaging 3 - 4 - B4B	
							Packaging 3 - 5 - B4B	
							Packaging 3 - 6 - B4B	
							Packaging 3 - 7 - B4B	
							Packaging 3 - 8 - B4B	
							Packaging 3 - 9 - B4B	
							Packaging 3 - 10 - B4B	
							Packaging 3 - 11 - B4B	
							Packaging 3 - 12 - B4B	
							Packaging 3 - 13 - B4B	
							Packaging 3 - 14 - B4B	
							Packaging 3 - 15 - B4B	
							Packaging 3 - 16 - B4B	

AUG 16 2019

DAS
61
9-89DAS
74
9-89
SEP 06 2019

					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
130	QC 21 - FG	1 pcs	8/23/19	0.00 0.00	QC 21 - FG - 21	DAS 21 SEP 03 2019
					QC 21 - FG - 70	SEP 09 2019
					QC 21 - SA - 53	

Part Op 100 - (Small Fab) Assemble as per dwg ICA D412-702 p.49
 Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)
 120 - (Identify as per dwg & Stock Location: _____) Identify with P/N & CHG# and pack for shipping as per PPP D412-702-309 CHG001 Location: _____ PPP Rev: _____
 130 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3573-3	Adapter	1 pcs (1 ea)	100-Small Fab - 1	9180462
D4088-041	Shoulder Harness	1 pcs (1 ea)	100-Small Fab - 1	5194854
MS21042L3	Nut	4 Ea (4 ea)	100-Small Fab - 1	3206283
MS24693-S272	Screw	4 Ea (4 ea)	100-Small Fab - 1	5194811
NAS1149D0316J	Washer	4 Ea (4 ea)	100-Small Fab - 1	F11134502-2

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D3573-3	1	4	0
	D4088-041	1	6	0
	MS21042L3	4	1,053	0
	MS24693-S272	4	204	0
	NAS1149D0316J	4	290	0

Part Specifications	
Specifications could not be found.	

Plex 7/17/19 8:06 AM Dart.Renwick.Jennifer